

Technical Data Sheet

Schulamid 6 GF 15 HI H BLACK 968001



Polyamide 6

Product Description

15% glass fiber reinforced PA 6, heat stabilized, impact modified

Processing Method	Injection Molding
Attribute	Heat Stabilized; Impact Modified
Additive	Heat Stabilizer; Impact Modifier
Filler/Reinforcement	Glass Fiber, 15%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Density, (Method A)	1.20	g/cm ³	ISO 1183
Mechanical			
Tensile Strain at Break			
(Type 1A, 5 mm/min)	4.2	%	ISO 527-2
(Type 1A, 5 mm/min) - Conditioned	7.5	%	ISO 527-2
Tensile Stress at Break			
(Type 1A, 5 mm/min)	100	MPa	ISO 527-2
(Type 1A, 5 mm/min) - Conditioned	60.0	MPa	ISO 527-2
Tensile Modulus			
(1 mm/min, Type 1A)	5300	MPa	ISO 527-1
(1 mm/min, Type 1A) - Conditioned	3800	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A)	16	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched, (23 °C, Type 1, Edgewise)	71	kJ/m ²	ISO 179
Notched Izod Impact Strength, (23 °C, Type 1, Notch A)	14	kJ/m ²	ISO 180
Unnotched Izod Impact Strength, (23 °C, Type 1)	60	kJ/m ²	ISO 180
Hardness			
Ball Indentation Hardness, (H 358/30)	150	MPa	ISO 2039-1
Ball Pressure Test, (90 °C)	Pass		IEC 60695-10-2
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	200	°C	ISO 306
(A (10N), 120 °C/h)	210	°C	ISO 306

Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	200	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	190	°C	ISO 75-2/A

Electrical

Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
- Conditioned	10000000000 0	ohm*m	IEC 62631-3-1
Comparative Tracking Index (CTI)	450	V	IEC 60112
Surface Resistivity	>1.0E+15	ohm	IEC 60093
- Conditioned	10000000000 000	ohm	IEC 60093

Flammable

Burning Rate			
(2.00 mm)	<100	mm/min	FMVSS 302
(2.00 mm)	<100	mm/min	ISO 3795
Glow Wire Flammability Index	650	°C	IEC 60695-2-12

Injection Parameters	Nominal	
	Value	Units
Drying Time	3.0 to 4.0	hr
Suggested Max Moisture	0.040 to 0.10	%
Processing (Melt) Temp	250 to 280	°C
Mold Temperature	60 to 100	°C